



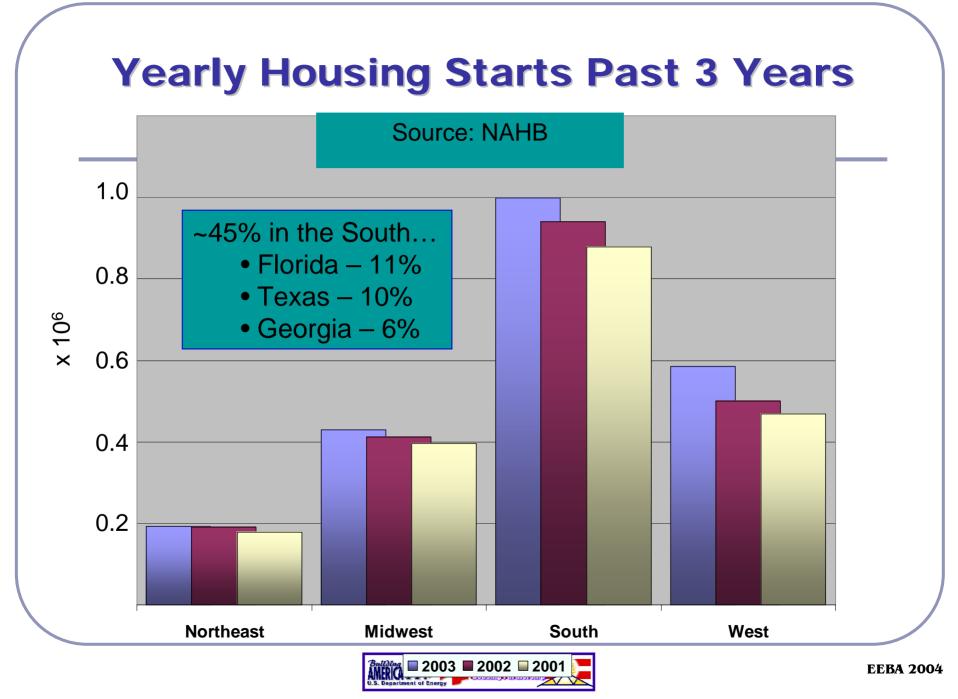
Building Solutions Conference Gaylord Texan Resort & Convention Center October 20-23, 2004 - Dallas, Texas

Ventilation in Humid Climates: Data from Field Experiments





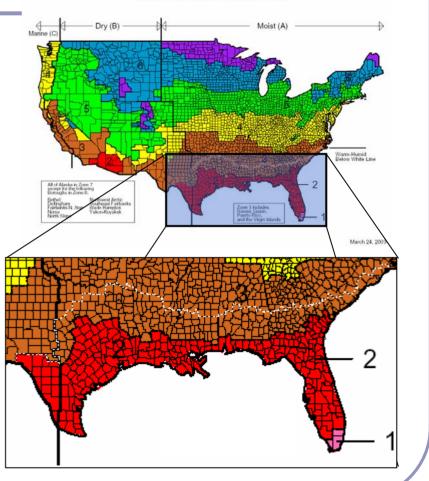




Hot, Humid Climate Defined

Map of DOE's Proposed Climate Zones

- Receives 20+ inches of annual precipitation and where one or both of the following occur:
 - A 67+°F wet bulb temperature for 3,000+ hours during the warmest six consecutive months of the year; or
 - A 73+°F wet bulb temperature for 1,500+ hours during the warmest six consecutive months of the year.
- On the new DOE climate map, it is zones 1A and 2A and the portion of 3A below the white "warm-humid" line.





Typical moisture loads

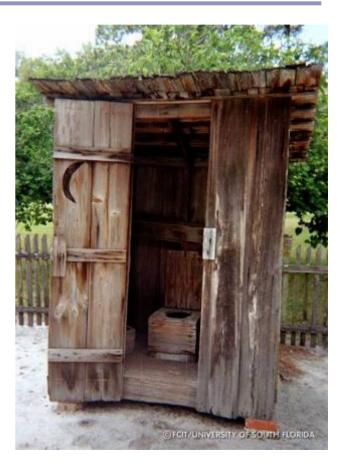
- 50 cfm of outside air
 ~ 1.7 lbs/hour
- Four people
 - ~ 1 lb/hour
- Structural load
 - ~ 1 lb/hour
- Total 3.7 lbs/hour or
 ~ 88 lbs/day





Ventilation

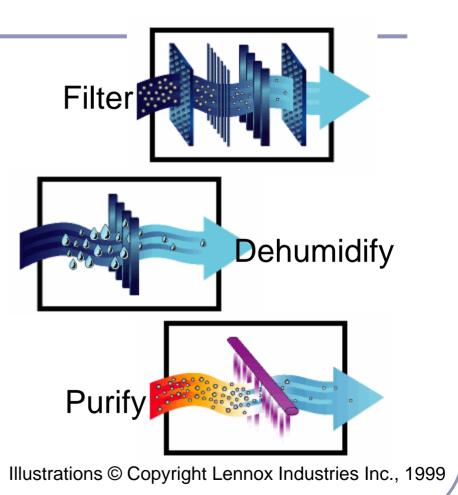
The purpose of a residential ventilation system is to control odors and contaminants and indoor levels of moisture. These goals must be achieved without causing discomfort to the occupants, without unduly increasing the operating cost of the house, and without adversely affecting the building envelope or the operation of other mechanical systems.





Ventilation

- We take about 20,000 breaths everyday & breathe in up to 200 million particles.
- Improve IAQ
 - Remove sources
 - Ventilate





Manufactured Housing Lab and Training Facility





MHLab Features

- 1600 ft2 3Bedroom/2Bath HUD-code home
- Energy Star compliant HERS 88.3
- Two separate HVAC (properly sized) and tight duct systems
 - Package HVAC system ducts in attic
 - Split HVAC system ducts in floor
- Computer controlled occupancy simulation
- Automated data collection
- Solar ready roof trusses
- Central vacuum cleaner
- Gossamer ceiling fans





Ventilation Strategies 2003

None

June 3 – June 12

Spot Exhaust

May 16 – June 1

• 50 cfm OA to AHU coil

- Tstat control operates w/ ahu
- June 17 June 29

• 50 cfm OA to Dehumidifier

- Tstat control operates w/ ahu
- July 3 July 14

• 50 cfm OA to AHU coil

- Fan cycler control 20 off/10 on
- July 16 July 30

Balanced ERV (R1)

- Cross flow fixed-plate enthalpic heat exchanger w/proprietary resin-media composite
- August 1 August 13

• Balanced ERV (R2)

- Patented Rotary Random Matrix Polymer heat exchanger
- August 15 September 2

No vent – Package AC unit

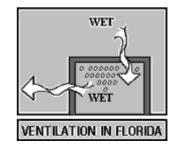
- Attic ducts
- September 3 September 11

• 50 cfm OA to AHU coil

- Humidistat controlled AHU blower speed
- September 13 September 28

No Sims – AC only

September 29 – December 30





Basic Setup (common to all vent strategies)

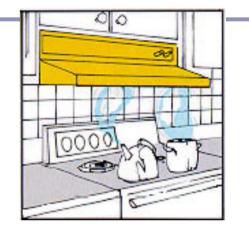
- Cooling setpoint = 75°F
 - Split system with floor ducts
 - SEER 12 equipment
- Simulated living
 - Cooking, showers, lights, dishwasher, occupants
 - Sensible added = 70 kBtu/day
 - Latent added = 20 lb H₂O/day





Spot Exhaust May 16 - June 1

- Kitchen range exhaust ~100 cfm
- Bathroom exhaust ~50 cfm
- Quiet fans > \$200
- Advantage
 - Removes excess moisture & pollutants at source
- Disadvantage
 - Does not provide ventilation air to desired spaces
 - Controls and quiet can be expensive







OA to AHU June 17 - June 29

50 cfm outside air **Dutside** Air Ventilation air delivery based on air handler unit (ahu) runtime. eturn Air Outside air delivered to ahu. Advantage Lowest installed cost (~\$200) Simple operation - no occupant intervention required AHU Disadvantage Induction of outside air based on air handler fan operation which may result in over-venting during the day & under-venting at night. Supply Air



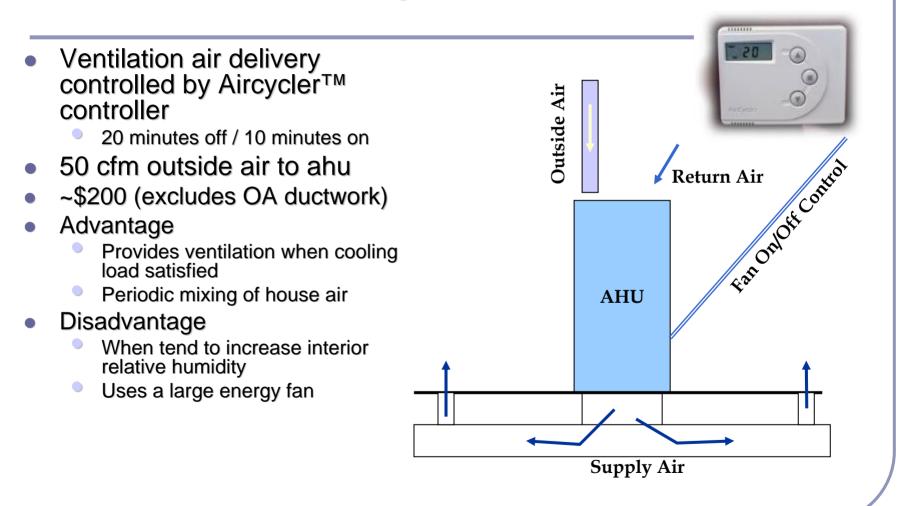
OA to Dehumidifier July 3 - July 14

- Ventilation air delivery based on air handler unit (ahu) run-time
- 50 cfm outside air delivered to dehumidifier intake
- 40pint/day capacity
- ~ \$400+ Installed cost (excludes OA ductwork)
- Advantage
 - Provides good humidity control
 - Dehumidifies both outside air and house air
- Disadvantage
 - Adds heat
 - Can be noisy
 - Longevity concerns
 - Operational costs
 - Hard to adjust for optimum setting





AHU w/AircylerTM July 16 - July 30





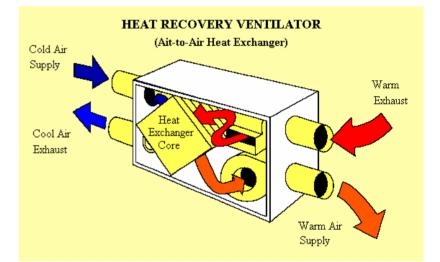
Energy Recovery Ventilation

Advantages

- Operating cost
- Reduces the ventilation load on the air conditioning system
- Capable of balanced or slight positive pressure
- Ventilation independent of heating/air conditioning system

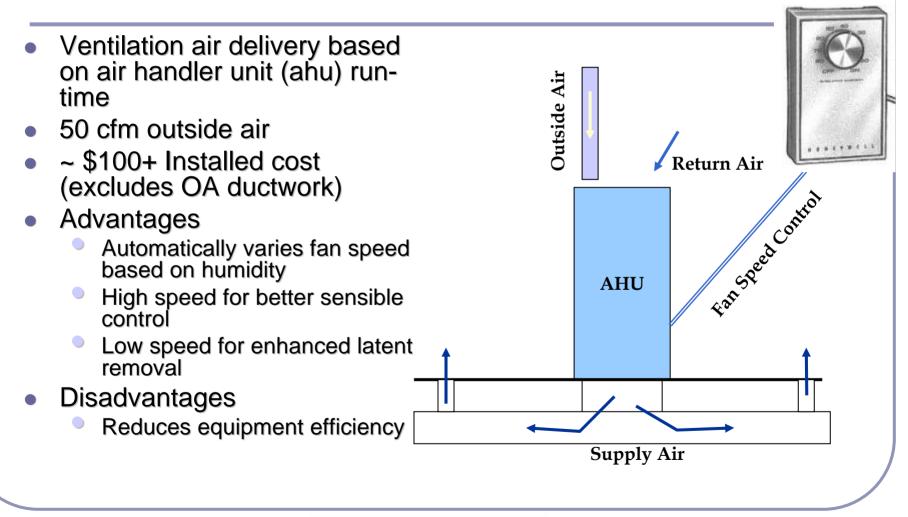
Disadvantages

- Installed cost more than six times that of the stand-alone dehumidifiers
- Humidity control performance is dependent on
 - Occupant numbers & behavior internal moisture generation & use of spot ventilation
 - Crossing airstream vapor pressure difference





Humidistat Controlled Fan



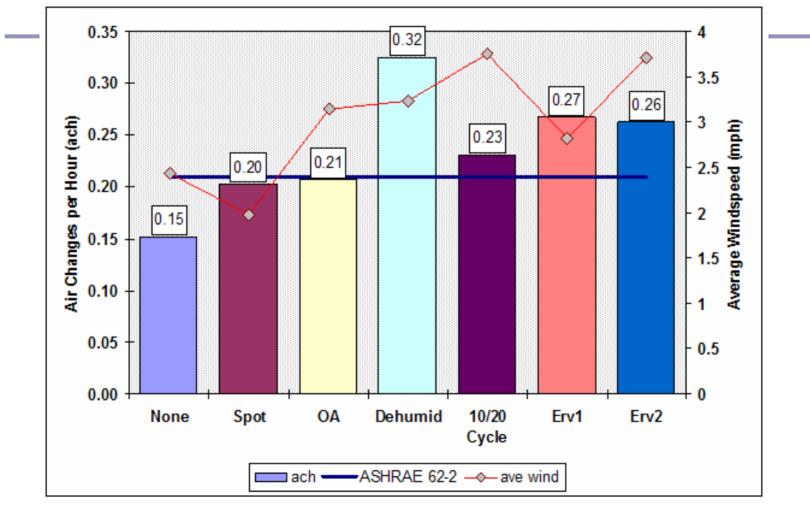




Some Preliminary Results



Measured Air Change Rates





Relative Humidity Stats

Table 2. Interior relative humidity statistics for various vent strategies

	Case 1	Case 2	Case 3	Case 4	Case 5	Case 6		Case 7
	None	Spot	OA	Dehumid	10/20	ERV1	ERV2	Hstat
Mean	46.1	49.2	49.5	47.9	49.0	47.8	47.2	45.7
Std Deviation	1.272	1.471	1.673	0.845	1.231	2.194	2.108	3.07
Range	11.2	16.3	7.4	4.8	12.1	20.6	13.7	21.7
Minimum	42.1	38.8	45.8	46.2	46.3	44.2	39.3	39.7
Maximum	53.3	55.2	53.2	51.0	58.4	64.8	53.0	61.4



ΔTemp & Power

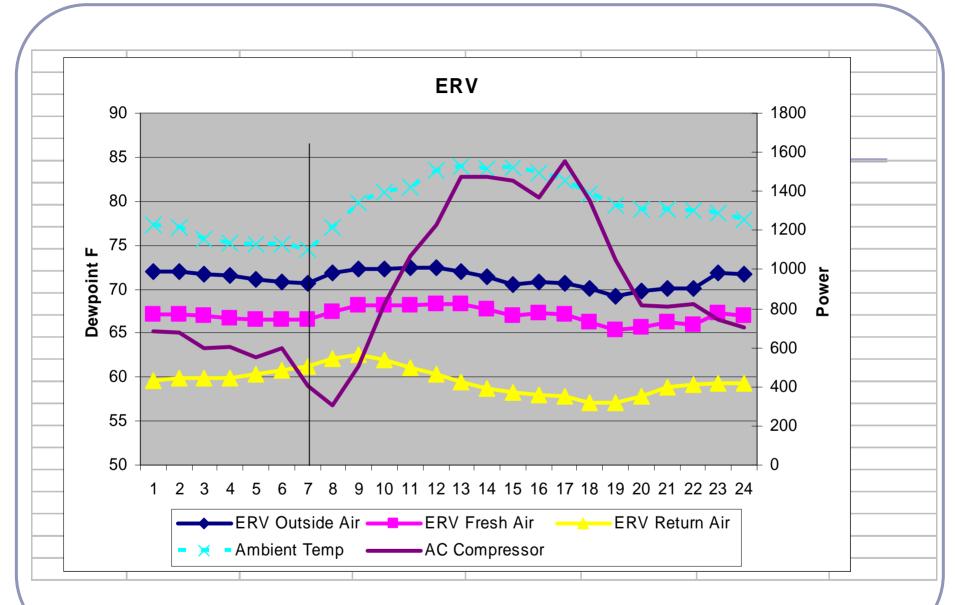
Table 3. Cooling and ventilation power (watts) usage as a function oftemperature difference across the building envelope

ΔTemp	Case 1	Case 2	Case 3	Case 4	Case 5	Case 6		Case 7
(° F)	None	Spot	OA	Dehumid	10/20	ERV1	ERV2	Hstat
-5	487	499	475	499	411	459	367	526
0	924	911	949	1046	863	915	880	1006
5	1361	1324	1424	1592	1315	1370	1393	1485
15	2236	2150	2372	2685	2219	2280	2418	2443









MHLab Oct 1 – Oct 10, 2004



Condensation in Florida





Gainesville, Florida



Effect of Outside Air on Interior Apartment Humidity in Florida



- Testing done in response to request by builder.
- Condensation on many of the lower windows in wintertime – especially North side.
- 2 unoccupied units supplied for testing.

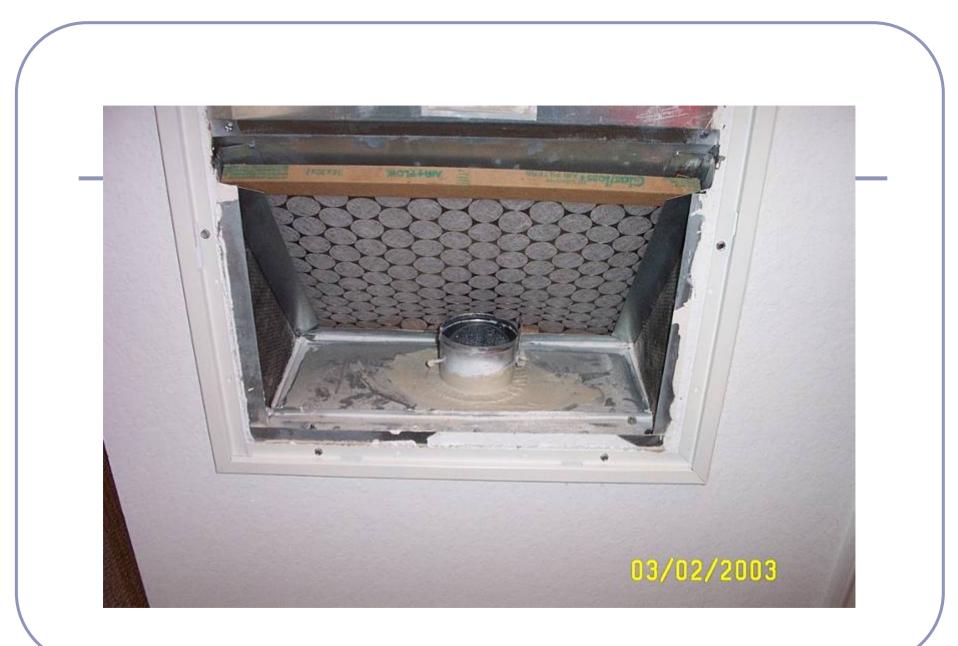


AHU & Ventilation Duct

- 4 inch duct terminates in the return plenum of the air handler
- Approx 20 cfm when unit operates
- Thermostat set @ 70F
- ~ 1 gallon water added daily to simulate occupancy

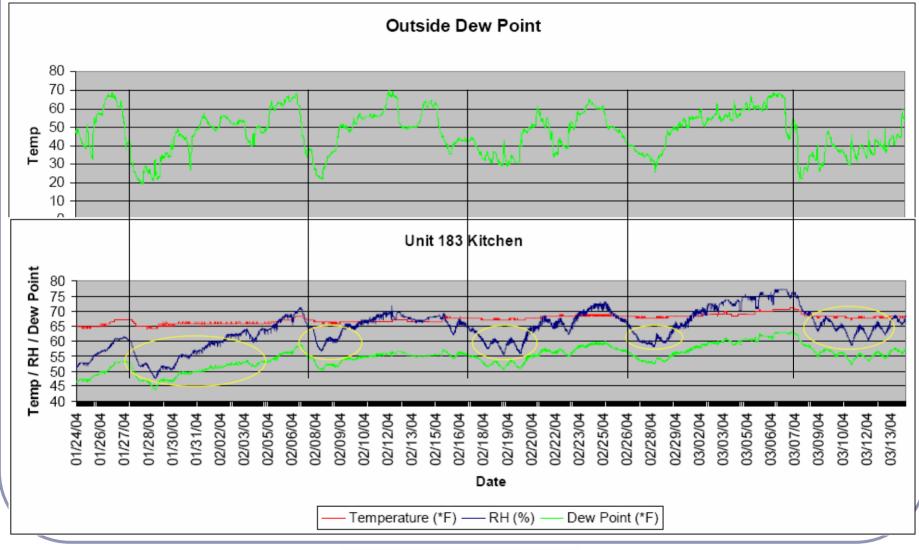




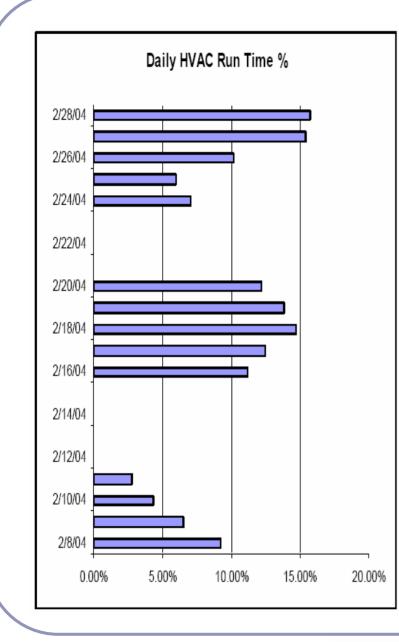




Winter Results



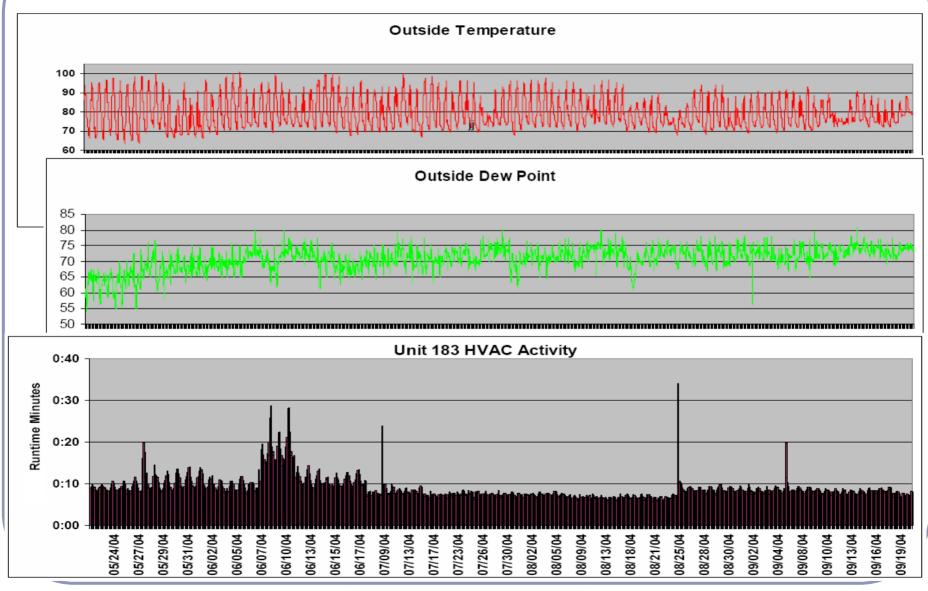




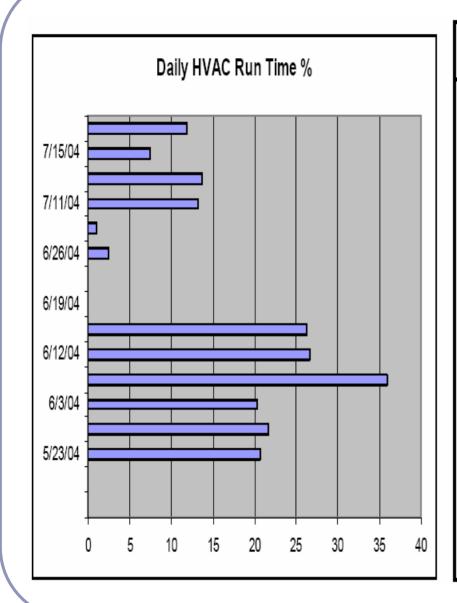
Daily HVAC run time as a percentage of a 24hour day							
Date	Run Time %	Run Time Duration hr:mm:ss	Daily RH Average				
2/8/2004	9.23%	2:12:19	59.80				
2/9/2004	6.51%	1:31:42	63.13				
2/10/2004	4.32%	1:02:07	66.21				
2/11/2004	2.77%	0:37:31	68.28				
2/16/2004	11.17%	2:40:59	65.60				
2/17/2004	12.50%	2:59:33	64.14				
2/18/2004	14.74%	3:32:09	59.94				
2/19/2004	13.86%	3:19:09	59.06				
2/20/2004	12.18%	2:51:13	60.44				
2/24/2004	7.06%	1:10:24	71.31				
2/25/2004	5.97%	1:22:46	71.87				
2/26/2004	10.20%	2:22:26	67.54				
2/27/2004	15.38%	3:37:59	61.48				
2/28/2004	15.76%	2:50:40	60.69				



Summer Results

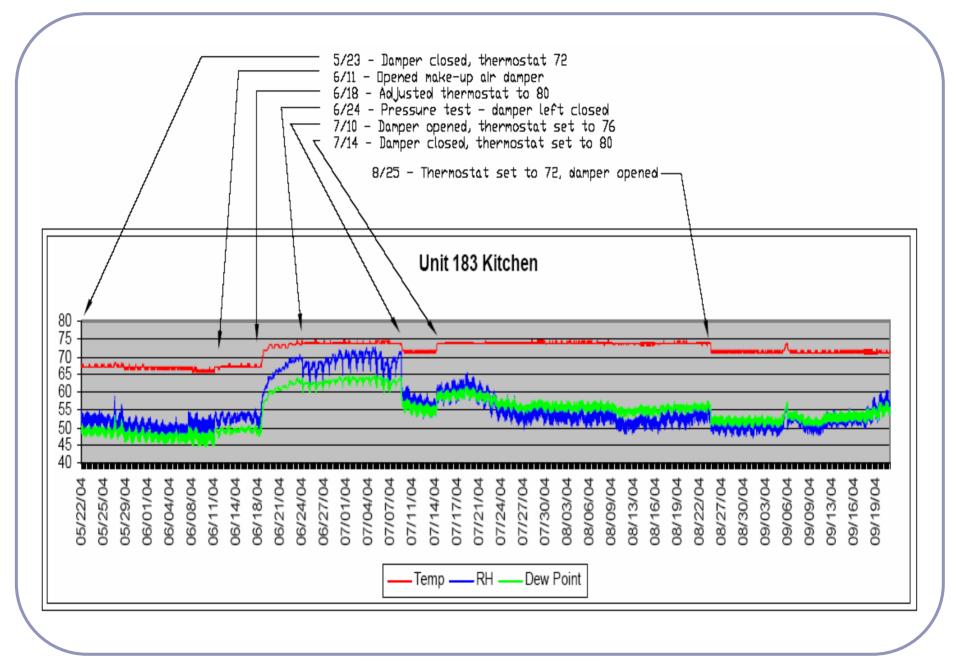






Daily HVAC run time as a percentage of a 24hour day							
Date	Run Time %	Run Time Duration hr:mm:ss	Daily RH Average				
5/23/2004	20.7	4:54:33	52.75				
5/25/2004	21.7	5:09:49	52.68				
6/3/2004	20.32	4:48:37	49.82				
6/9/2004	35.87	8:32:36	50.76				
6/12/2004	26.60	6:22:44	52.98				
6/17/2004	26.32	6:21:12	53.26				
6/19/2004	0	0	63.21				
6/22/2004	0	0	68.67				
6/26/2004	2.49	0:37:10	67.40				
7/08/2004	1.07	0:14:45	69.33				
7/11/2004	13.21	3:15:03	57.85				
7/13/2004	13.73	3:13:15	56.90				
7/15/2004	7.46	1:47:56	60.21				
7/26/2004	11.89	2:55:34	54.91				







Recommendations

- 1. Bathroom vent fans should be on the same switch circuit as the bathroom light.
- 2. All NORTH SIDE apartments BELOW THE TOP FLOOR should be pre-configured for dehumidifier installation.
- 3. Average RH levels during both winter and summer periods were slightly higher than recommended. Supplemental dehumidification be installed in order to obtain an average of 55% or lower interior RH.
- 4. Kitchen range vent hoods should be vented to outdoors.
- 5. Air Conditioning units should be "right-sized" to better condition the space. TDR's (Time Delay Relays) if present should be disabled to prevent the re-evaporation of moisture that has condensed on the evaporator coils.
- 6. The vented attic over the entry foyers should be separated from the floor cavity with an air barrier and the resulting area insulated.
- 7. The seam at the point were the **boots penetrate the ceiling** should be sealed prior to the installation of the supply register. Mastic has proven effective.
- 8. Bedrooms should have appropriately sized return air pathways installed to insure proper pressurization WRT the living area and main return.
- 9. The humidity controllers used in some dehumidifiers may be quite inaccurate and have a large dead band.. Proper testing/calibration of the humidistat is essential in a reheat system and also important for stand alone dehumidification.
- 10. Occupant education



www.fsec.ucf.edu



Thank You

